1. INTRODUCTION

Our life, food, oxygen and fossil fuels all depend upon conversion of solar energy into chemical energy by the mechanism of biophotosynthesis. The economy dependent on fossil fuels is responsible for environmental damage. Therefore there is a move towards a hydrogen economy with a great economical potential. Hydrogen energy is a substitute for fossil fuels and represents the ultimate clean fuel with water as only final product. The scientific efforts are directed towards finding new ways to produce hydrogen by clean technologies. Water splitting for hydrogen production can be accomplished by means of semiconducting oxide material. Fujishima and Honda showed that water can be split to H₂ and O₂ by illuminating a titanium dioxide electrode in an electrochemical cell with sunlight. So that the research has been undertaken to find suitable semiconducting photocatalytic material for water splitting. Titanium dioxide proved to satisfy in an electrochemical cell with sunlight. So that the research has been undertaken to find suitable semiconducting photocatalytic material for water splitting. Titanium dioxide proved to satisfy many of the requirements for such a job. It has high chemical inertness and mechanical stability, is nontoxic, inexpensive, abundant and has good catalytic properties. Iron doped samples of TiO₂ seems to enhance the photocatalytic activity thus increasing the photolytic efficiency. In the present investigation we report on the results obtained on iron doped TiO₂ photocathodes in an effort to produce nanostructured materials with a better photoactivity.

2. OBJECTIVES

- To find a new semiconducting material to be used as photocathode for water splitting by photoelectrolysis;
- Titania based material seems to correspond to such a job, its band gap being 3 eV for the rutile phase;
- Titanium dioxide was doped with iron which can enter the titanium positions into the lattice due to the compatibility of ionic radii (0.68 Å for Ti and 0.64 Å for Fe);
- The doping level of iron into TiO₂ was between 1 and 20 at. %.

3. EXPERIMENTAL

The compositions investigated were titanium dioxide, TiO₂, impurified with iron oxide, Fe₂O₃, within the following range 1 to 20 at. %. The compositions made were labeled as: T₅, T₁₀, T₁₅ and T₂₀, meaning impurification levels with Fe₂O₃ of 1, 5, 10 and 20 at. % respectively. The technique used to prepare the material samples was a slightly modified mixed oxide route. The raw materials were the commercial titania powder (Merck) of 99.2 % purity with an average grain size of 1 μm and a nanostructured iron oxide, Fe₂O₃, of 99.9 % purity with an average grain size of 5 nm. The oxide mixing process was made in a high energy planetary ball mill Retsch PM400 MA type using hardened steel jars of 250 ml capacity and hardened steel balls of 10 and 15 mm diameter. Steel jars and balls were chosen in order to avoid material impurification with original iron but iron. We used a balls/oxide ratio of 3:1 which proved sufficient to provide nanostructured powder. The evolution of phase changes of the mixed oxides was monitored by X-ray diffraction data obtained as a function of milling time. After milling the powder was pressed into discs of about 20 mm diameter and 1 mm thickness in a steel die at pressures of about 50 MPa. Next the samples were sintered at temperatures between 1100 and 1350 °C for 5 hours after which they were physically and photoelectrochemically characterized.

4. RESULTS

Figure 1 shows the XRD patterns of both starting powders and the powders mechanically mixed for 5 and 10 hours for T₅ compositions. A rough estimate indicates that the initial powder consists of about 70 % anatase and 30 % rutile. The first observation is that in the initial phase transformation of anatase to rutile brought about only by mechanical energy released during milling. The second observation is the decrease of the grain size, at a rate of more than 100 nm/h, in the first couple of hours of the milling process, and about 40 nm/h at the end of it (figure 2). During 10 hours of milling the grain size decreased from 1150 nm down to about 200 nm. The evaluation of samples density for different sintering temperatures is illustrated in figure 3 where one can see that the maximum densification of about 95 % of TD is attained for 1200 °C. The structure of the as fired surface of the sintered samples is illustrated in figure 4 for T₅ compositions. The average grain size was estimated to about 500 nm. The photoactivity of the sintered iron doped titania photocathodes was determined by measuring the photocurrent produced by illuminated photocathode. In order to achieve this we designed a photoelectrochemical cell shown schematically in figure 5. The cell consists simply of the following main elements: the working electrode (W), the platinum counter electrode (PE) and a saturated calomel reference electrode (SCE). All electrodes are immersed in the electrolyte solution of 1M KOH (ES) contained in a glass cell provided with a quartz window (Qₜ), which allows the radiant beam to pass through it and illuminate the working electrode with an area A of about 1 cm². The cell is also separated by a porous frit (F) situated between the working electrode and the platinum electrode. In order to determine the photovoltaic current Iₚ and the applied bias Vₛ, we recorded the voltage differences between the working electrode and the counter electrode. By having measured the photocurrent Iₚ it is rather easy to calculate the conversion efficiency by using the following relationship: \( n = \frac{Iₚ(1.23 - Vₛ)}{Vₛ} \), where Iₚ is the photocurrent, Vₛ is the bias voltage applied between the working and the counter electrode, 1.23 V is the Gibbs free energy change per electron liberated in the chemical reaction for water splitting, Eₛ is the irradiance energy of the incoming radiation at the position of the photocathode and A is the active illuminated area of the photoelectrode.

Figure 6 illustrates the values of the photocurrent Iₚ as a function of the iron doping level. One can see that a maximum value of about 2.9 mA was obtained for a doping of 5 % at. that is for samples with compositions around T₅₋₁₀₋₁₅₋₂₀. Figure 7 shows the behavior of the photocurrent for different compositions as a function of the sintering temperature. All samples show a slight increase of Iₚ with increasing sintering temperature, and rather maximum values for about 1200 °C. The best results were obtained for T₅ composition which provides, for example, a photocurrent with up to 20 % greater than for T₂₀ at the same sintering temperature. The photocurrent Iₚ as a function of the bias for the compositions investigated is shown in figure 8 and the corresponding efficiency η in figure 9.

5. SUMMARY

Sintered samples of iron doped titania for photocathodes were prepared by the mixed oxide route, and the prolonged mixing of about 10 hours, in order to obtain nanometric sized powder with a high degree of homogenization. This technique induced a transformation from anatase to rutile during milling by the impact energy of the balls and powder. The doping level for iron into titania was within 0 and 20 %. Sintering of compacted samples was carried out at temperatures between 1100 °C and 1350 °C, the optimum temperature being 1200 °C. The photolytic activity of the iron doped photocathodes was determined by means of a photocatalytic cell which used a 1M KOH aqueous solution as electrolyte. The best results, that is the highest photocurrent and efficiency were obtained for samples doped with 5 % at. iron, sintered at 1200 °C and using a bias of 0.6 V.